



# **APPLICATION / INDUSTRY:**

DRAG CHAIN / CEMENT PLANTS



# MODEL / RANGE:

200.00 MM Pitch Forged Link Chain with Welded Scrapper Plates every link. The Scrapper Plates are used for dragging cement.

### PRODUCT SPECIFICATIONS

MODEL	PITCH (mm)	Link Thickn ess	Sprocket Engaging portion Thickness	IMP	Breaking			
				Scrapper Length	Scrappe r Width	Scrapper Thickness	Pin Dia	load min.(Kgs)
S 20000 64	000.00	05.00	20.00	1057.00	50.0	10.00	25.0	20.000
FG AT	200.00	25.00	20.00	1057.00	50.0	10.00	25.0	30,000

- 1. Forged Links are Normalized and Heat Treated.
- 2. Scrapper Plates are properly welded and stress relieved.
- 3. Higher Tensile Strength.
- 4. All components are Shot Peened.













## APPLICATION / INDUSTRY:

BUCKET ELEVATOR / CEMENT INDUSTRY





177.80 MM Pitch Bucket Elevator Chain with integral K5 attachments at every outer link.

Chain used in single and double strands with buckets attached to the integral K5 attachments.

Chains are used in applications with fly ash content up to 35%.

#### PRODUCT SPECIFICATIONS

MODEL	PITCH (mm)	WIP min. (mm)	BUSH DIA MAX. (mm)	ATTAC	Breaking				
				Att. Hole Pitch	Att. Hole Dia	Att. Plate Ht	Pin Dia	load min.(Kgs)	
	SP 0984	177.80	95.30	63.50	228/330	17.50	76.20	34.9	1,00,000

- 1. Plate pitch holes are VMC bored for accurate hole geometry.
- 2. Bushes are case hardened for better wear resistance.
- 3. Pins are through hardened for better core strength and circumferential Induction hardened for improved wear resistance.
- 4. Higher Tensile Strength
- 5. Chains manufactured as per technology obtained from Tsubaki, Japan.
- 6. All components shot peened











## APPLICATION / INDUSTRY:

DEEP BUCKET CONVEYOR / CEMENT INDUSTRY

### **MODEL / RANGE:**

315.00 mm Pitch Deep Bucket Conveyor Chain with welded attachments. Chain is used for conveying hot clinker from kiln to storage area. Deep Buckets are connected to the welded attachments of two parallel strands of chain with shafts and flange rollers at every 4th pitch.

## PRODUCT SPECIFICATIONS

MODEL PITCH (mm)		, min.	BUSH DIA MAX. (mm)	ATTACHMENT DETAILS (mm)				Breaking
	l , .			Att. Hole Pitch	Att. Hole Dia	Flange Roller OD	Pin Dia	load min.(Kgs)
SP 2290	315.00	80.00	54.00	170/115	18.00	140.00	36.0	80,000

- 1. Plates are through hardened for better strength and toughness.
- 2. Bushes are case hardened for better wear resistance.
- 3. Pins are through hardened for better core strength and circumferential Induction hardened for improved wear resistance.
- 4. Higher Tensile Strength
- 5. Chains supplied with Induction hardened Flange Rollers & Shafts.
- 6. All components shot peened













### APPLICATION / INDUSTRY:

DEEP PAN CONVEYOR / CEMENT INDUSTRY

# MODEL / RANGE:

250.00 mm Pitch Deep Pan Conveyor Chain with integral bent attachments. Chain is used for conveying hot clinker from kiln to storage area. Deep pans are connected to the attachment holes of two parallel strands of chain with shafts and flange rollers at every 4<sup>th</sup> pitch.

#### PRODUCT SPECIFICATIONS

MODEL	PITCH (mm)	WIP min. (mm)	BUSH DIA MAX. (mm)	ATTAC	Breaking			
				Att. Hole Pitch	Att. Hole Dia	Att hole dist	Pin Dia	load min.(Kgs)
SP 2304	250.00	45.00	40.00	80.00	14.00	70.00	26.0	40,000

- 1. Plates are through hardened for better strength and toughness.
- 2. Bushes are case hardened for better wear resistance.
- 3. Pins are through hardened for better core strength and circumferential Induction hardened for improved wear resistance.
- 4. Higher Tensile Strength
- 5. Chains supplied with Induction hardened Flange Rollers & Shafts.
- 6. All components shot peened



